

If you need assembly assistance, please contact Customer Service at: 1-866-217-0330 (Monday thru Friday 8:00 A.M. - 5:00 P.M. E.S.T.)

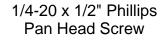
INSTUURT KEVT 1JE 5/25/04

(Tube of Thread Adhesive Not Shown)

Included Hardware:

(Full Scale)

1/4-20 x 3/4" Countersink Allen Flat Head Screw



1/4-20 x 5/8" Phillips Pan Head Screw













1/4-20 Nylock Nut





#8 x 1/2" Phillips Pan Head Screw





#10 x 3/8" Phillips Pan Head Screw





3/16 x 3/8" Allen Head Cap Shoulder Screw





#10-24 x 1/2" Type 'F' Phillips Pan Head Screw



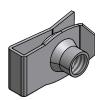


1/4-20 Flanged Hex Nut





1/4-20 Tinnerman Nut



3/32" Allen Wrench (Not Shown Full Size)



5/32" Allen Wrench (Not Shown Full Size)

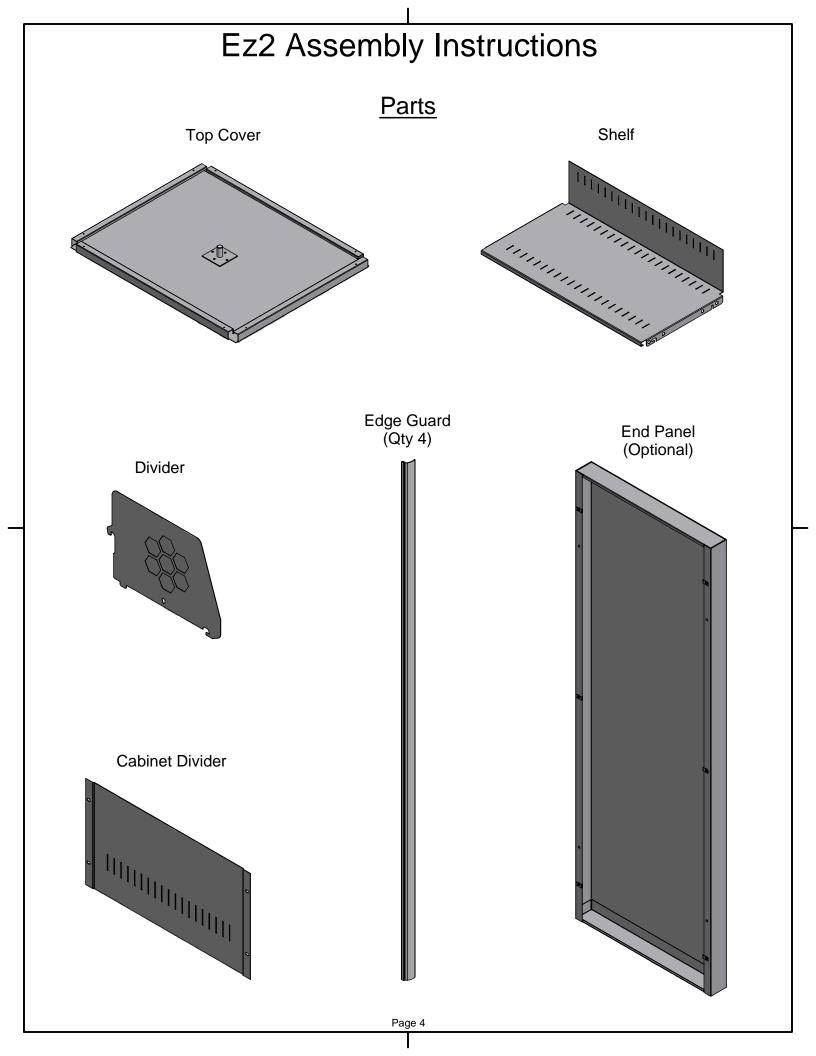


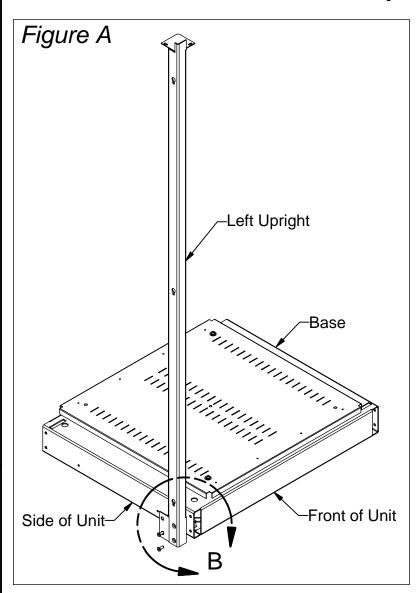
1/4 Diameter Spacer



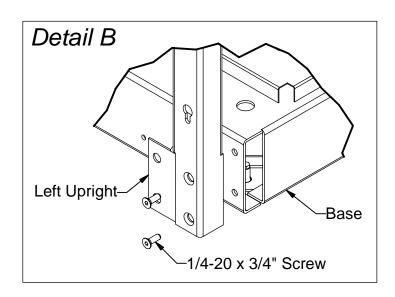


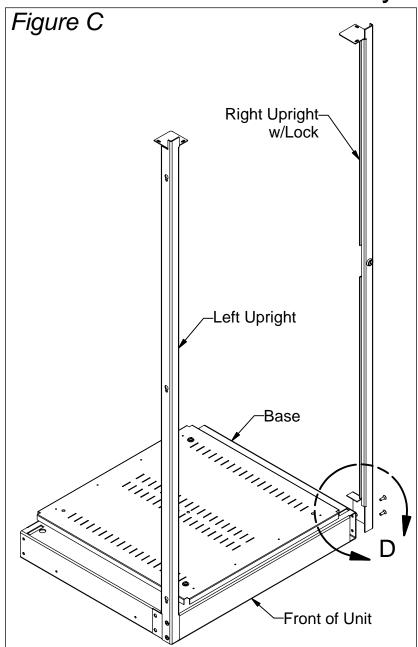
Ez2 Assembly Instructions **Parts Base Assembly** Top Cover of Rotating Cabinet -Side Front/Rear--Front/Rear Side-Side Panel (Qty 2) Right Upright w/Lock Plug Left Upright Right Upright (Qty 2) w/Lock





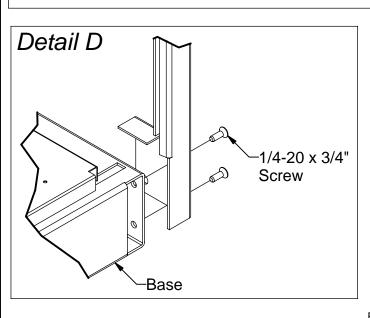
Step 1: Using provided 5/32" allen wrench, attach a left upright to the base with two 1/4-20 x 3/4 Flat Countersink Allen Cap Screws (see *Figure A* and *Detail B*).

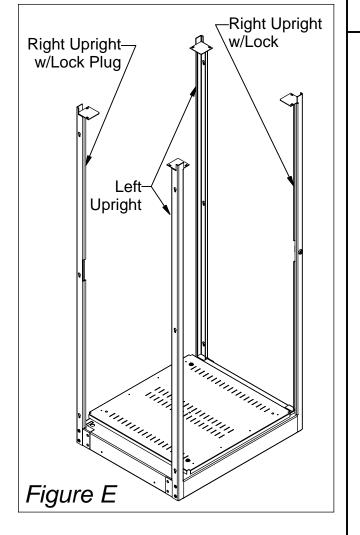




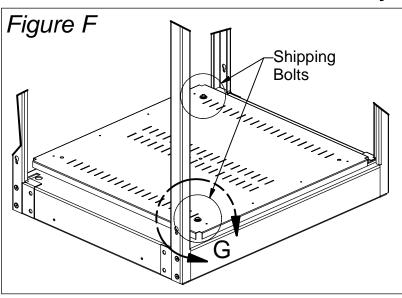
Step 2: Attach right upright with lock to base with two 1/4-20 x 3/4 Flat Countersink Allen Cap Screws (see *Figure C* and *Detail D*).

Step 3: Repeat Steps 1 & 2 for the rear of the unit. Use right upright with lock plug for rear of unit. The unit should now look like *Figure E*.





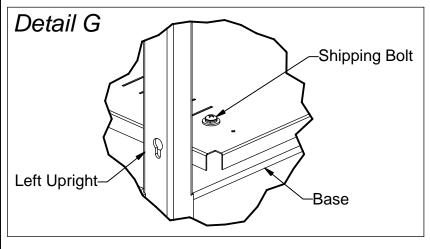
Page 6



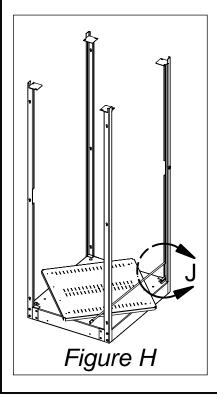
Step 4: Remove two shipping bolts from top of base with a Phillips Head Screwdriver (see *Figure F* and *Detail G*).

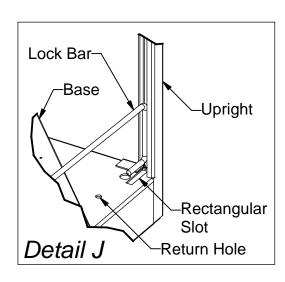
CAUTION:

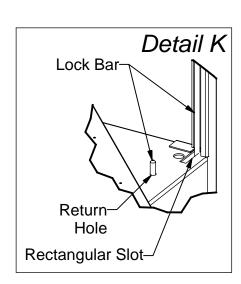
After removing shipping bolts, be careful not to tilt unit as bearings may become dislodged.

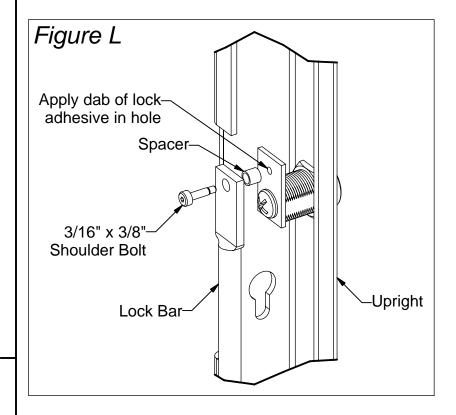


Step 5: Rotate spinning base 1/4 turn and position lock bar as shown in *Figure H* and *Detail J*. Insert hook end of lock bar into rectangular slot (*Detail J*). Rotate lock bar so it is in a vertical position (*Detail K*). Maneuver lock bar until short end of hook protrudes through return hole in base (*Detail K*).

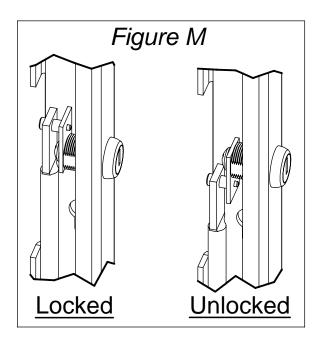




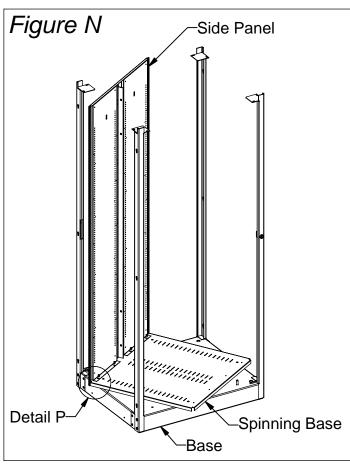




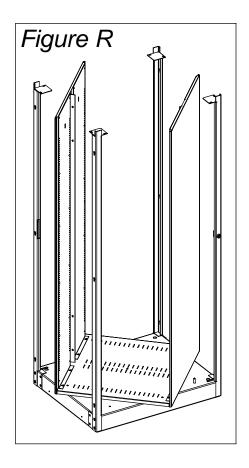
Step 6: Apply a dab of lock adhesive in cam hole. Push one 3/8" shoulder bolt through lock bar and spacer tube, attach to lock cam. Tighten with 3/32" allen wrench supplied.

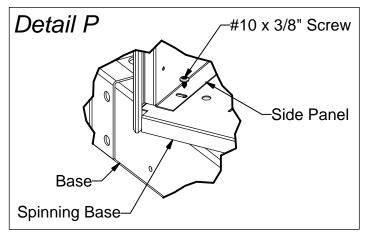


Step 7: Please verify correct positioning of lock components when locked and unlocked (*Figure M*).

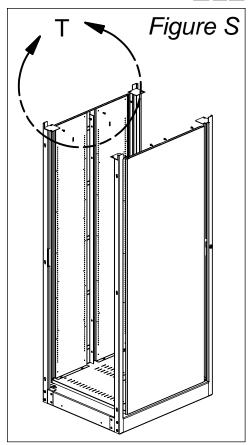


Step 8: Attach first side panel with four #10 x 3/8" Phillips Pan Head Screws. The side panel will fit onto the spinning base as shown in *Figure N* and *Detail P.* ATTENTION: Support side panel so it does not tip over and damage unit.

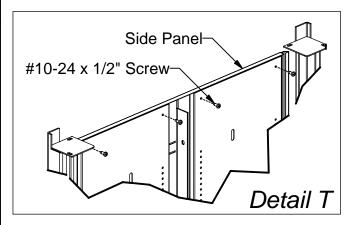


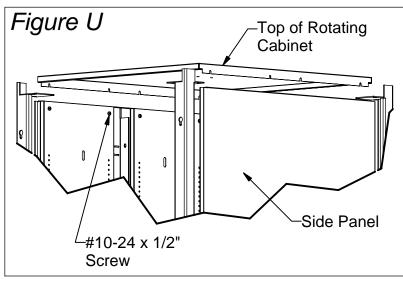


Step 9: Repeat Step 9 for second side panel installation (*Figure R*).



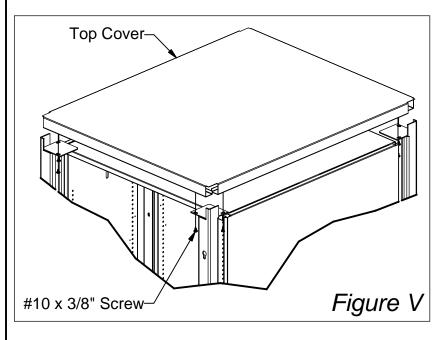
Step 10: DO NOT TIGHTEN SCREWS DURING THIS STEP!!! (Leave an 1/8" gap between head of screw and surface of metal)Fasten four #10-24 x 1/2" Type 'F' Phillips Pan Head Screws to each side panel as shown in *Figure S* and *Detail T*.



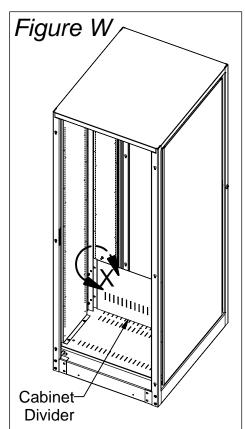


Step 11: Position top of rotating cabinet as shown in *Figure U* with slots aligned with the screws that were just installed. Now tighten the screws.

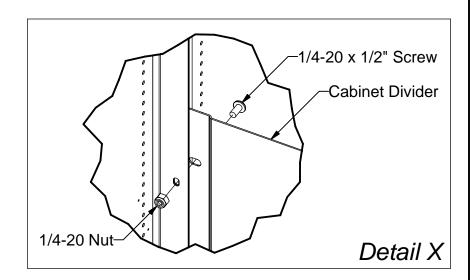
Page 10

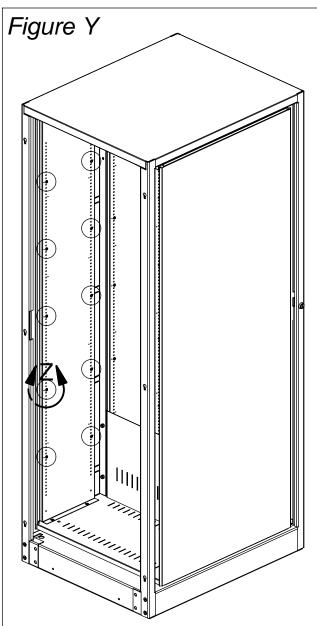


Step 12: Position top cover as shown in *Figure V*. Make sure that shaft on top cover goes into hub on top of rotating section. Fasten top cover to uprights with a total of eight #10 x 3/8" Phillips Pan Head Screws.



Step 13: Position and attach cabinet divider using four 1/4-20 x 1/2" Phillips Pan Head Screws and 1/4-20 Nylock Nuts (*Figure W* and *Detail X*).

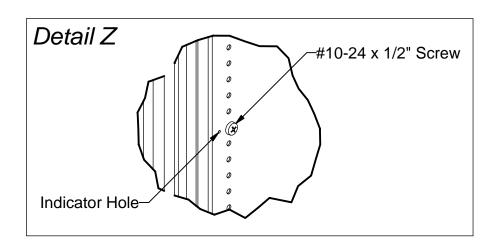


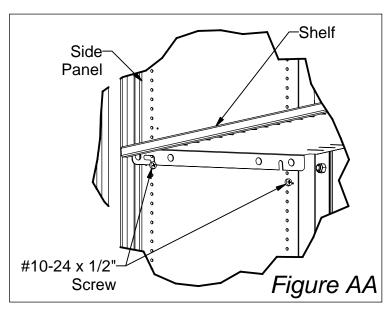


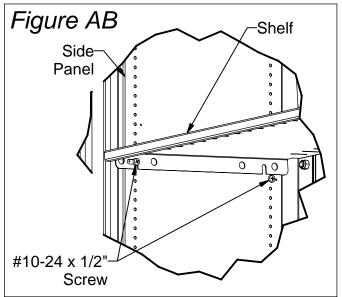
NOTE:

For standard filing applications, a small indicator hole can be found next to each standard shelf hole (see *Detail Z*). This will allow for equal shelf openings and in most cases, it will leave enough space for a posting shelf. Leave about an 1/8" gap between head of screw and surface of side panel when fastening screws in next step.

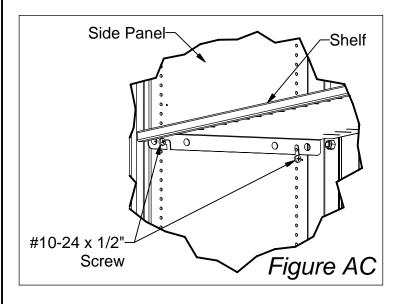
Step 14: Fasten four #10-24 x 1/2" Type 'F' Phillips Pan Head Screws at locations indicated in *Figure* Y for each shelf that will be installed.



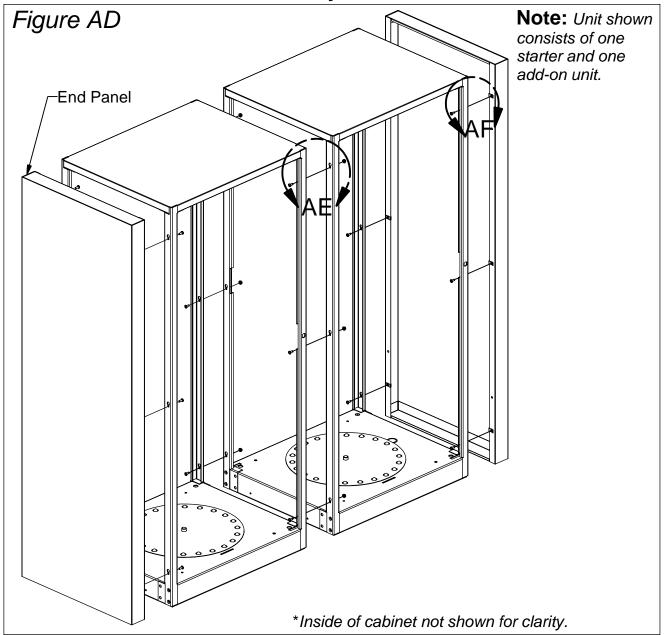


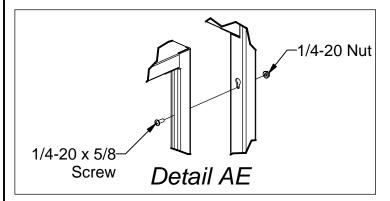


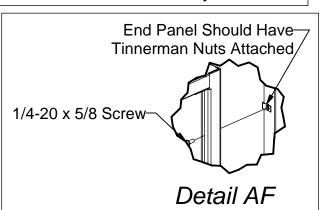
Step 15: To install shelf, position shelf so it hooks on to front two mounting screws (*Figures AA & AB*), then push shelf in and tip it down so rear of shelf hooks on to rear two screws (*Figure AC*). Tighten screws.



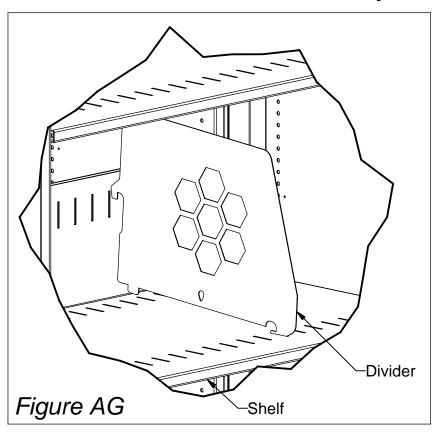
Step 16: Repeat Step 15 to install remainder of shelves.



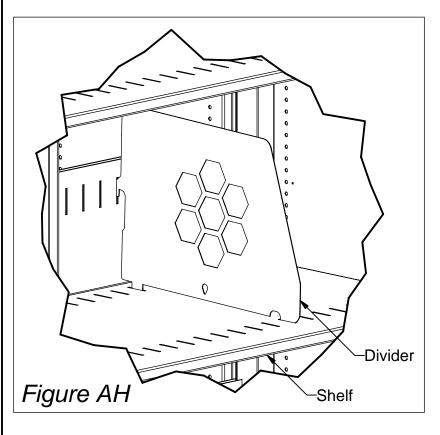


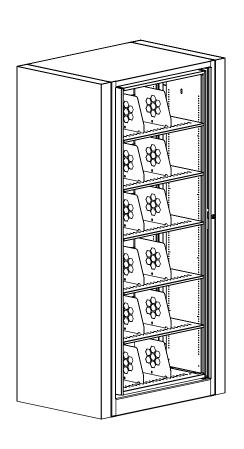


Step 17: Units will attach to each other by using six 1/4-20 x 5/8 Phillips Pan Head Screws and Nuts (see *Figure AD* and *Detail AE*). Units attaching to an end panel will use six 1/4-20 x 5/8 Phillips Pan Head Screws (see *Figure AD* and *Detail AF*).

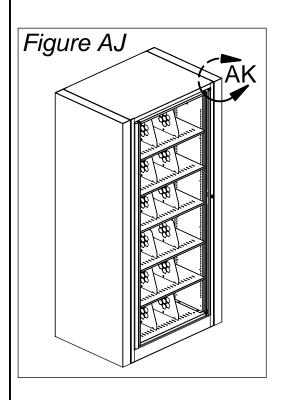


Step 18: To install dividers, insert front tab first (*Figure AG*). Then insert rear two tabs (*Figures AH*). Two dividers per shelf.

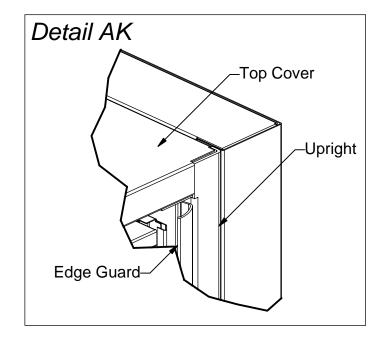


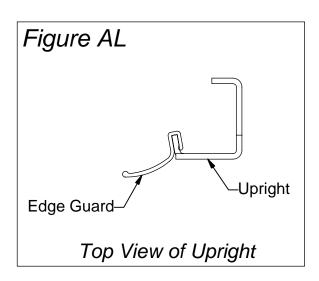


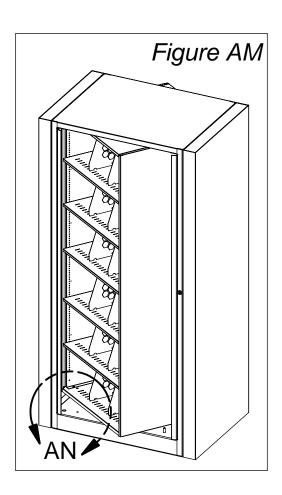
Page 15

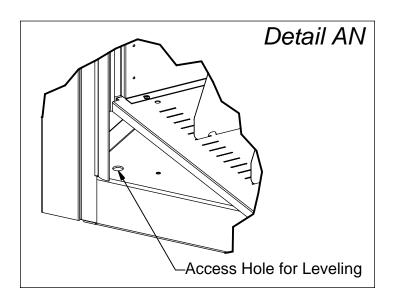


Step 19: Attach edge guards to the four uprights. Edge guards attach by simply pressing them on short flange of each upright (*Detail AK*).









Step 20: To level the unit, use a 3/16" Nut Driver to adjust the four leveling glides from the access holes in top of base (see *Detail AN*).