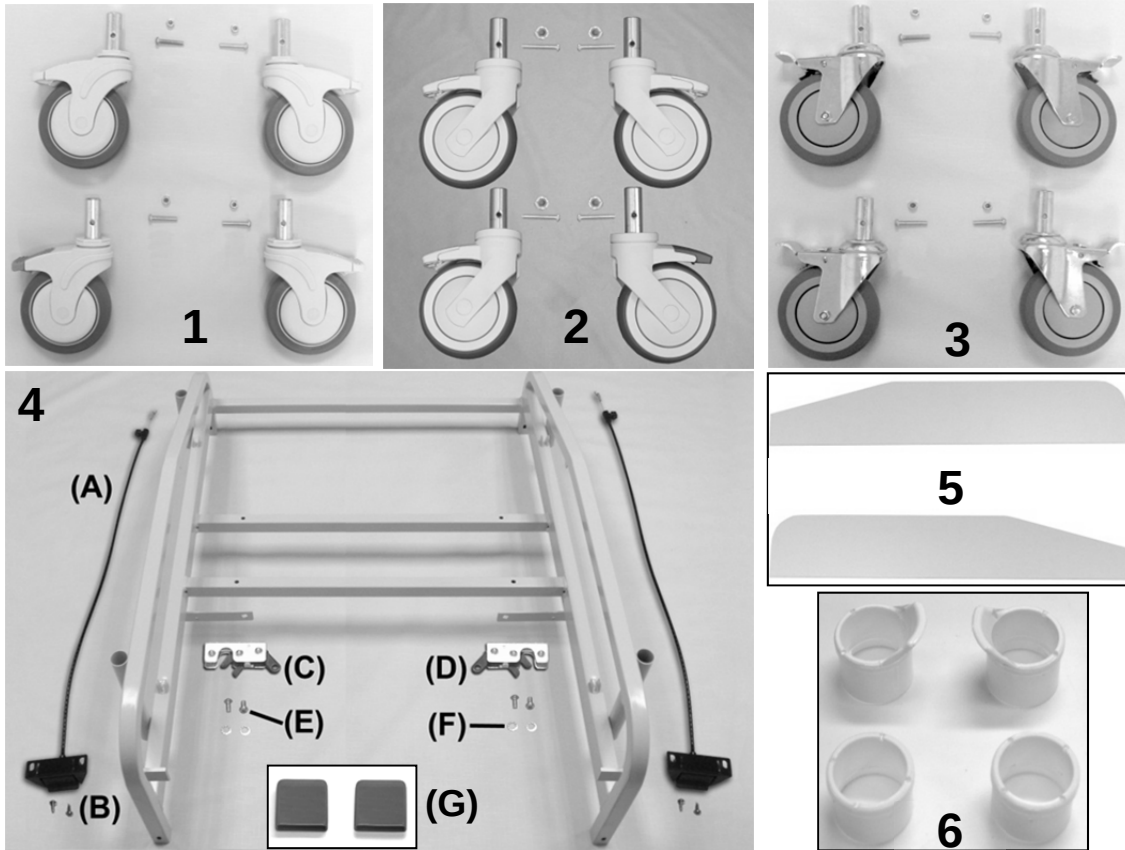
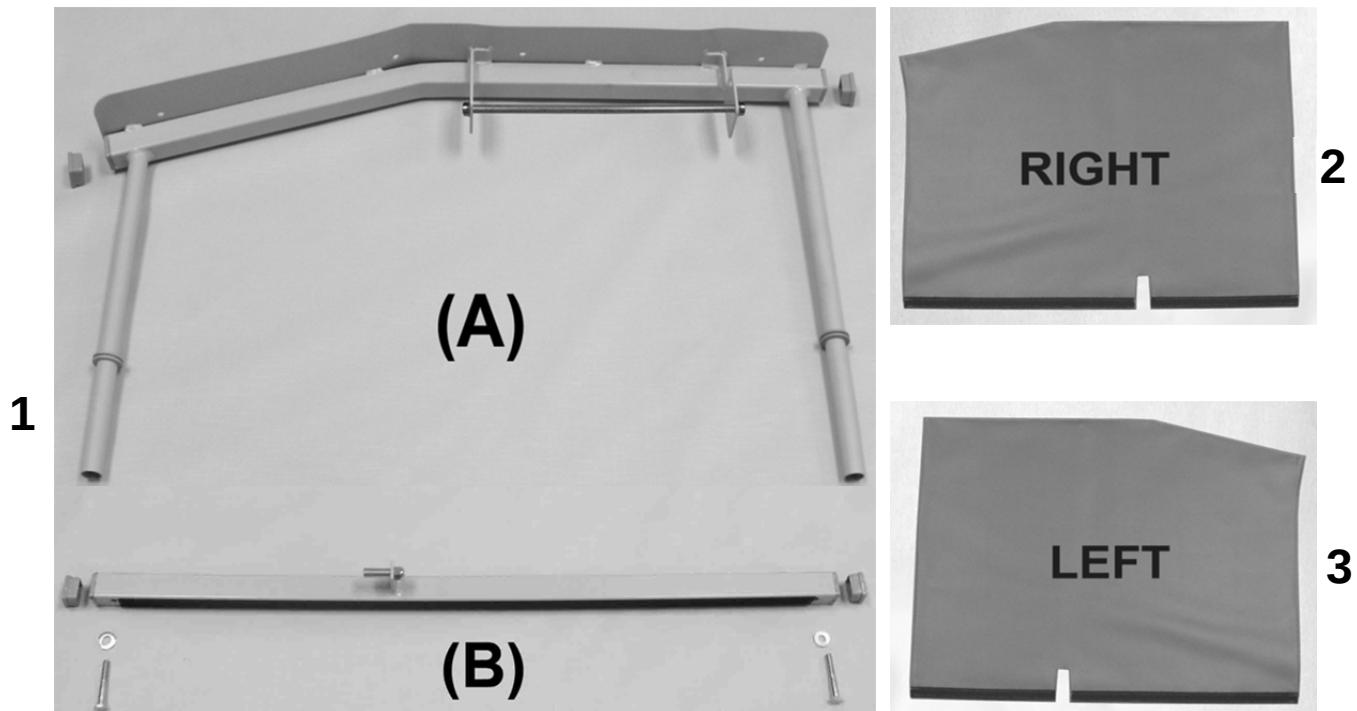


6570-6571 XL Drop Arm Care Cliner Parts List



PARTS LIST				
Image Number	Note	Part Number	Description	QTY per Product
VERSION 1				
1	A	400550	CASTER, NYLON 5" TOTAL LOCK	3
1	A, C	400560	CASTER, NYLON 5" DIRECTIONAL LOCK	1
VERSION 2				
2	B	400570	CASTER, NYLON 5" TOTAL LOCK W/PRECISION BEARING WHEEL	3
2	B, C	400580	CASTER, NYLON 5" DIRECTIONAL LOCK W/PRECISION BEARING WHEEL	1
3	D	404500	CASTER, STEEL 5" TOTAL LOCK	4
1, 2, 3		566505	SCREW-MACH 1/4-20 X 1 1/4 RND PHILLIP M/S ZINC	4
1, 2, 3		566204	NUT-1/4-20 HEX NYLON LOCKNUT ZINC	4
4	F	246570	657A WELDED MAIN FRAME	1
4A		403460	RELEASE CABLE, 26" W/ACTUATOR & Z FITTING	2
4B		566534	SCREW-TAP 10 X 3/4 RND WASHER SQ T/S ZINC	4
4C		402765	ROTARY LATCH (RIGHT)	1
4D		402760	ROTARY LATCH (LEFT)	1
4E		566572	SCREW, BUTTON HEAD 1/4-20 X 3/4"	4
4F		566301	WASHER-1/4 INT. TOOTH LOCKWASHER ZINC	4
4G	F	700890	CAP, FLAT RECTANGULAR , GRAY, .25" X 1"	2
5	E	265130	PLASTIC SIDE PANEL - DROP ARM MAIN FRAME	2
6	F	701040	TRAY RECEIVING TUBE FLANGED INSERT	4
6	F	701045	TRAY RECEIVING TUBE PLAIN INSERT	4
NOTES				
Note	Description			
A	VERSION 1 = 6570's made BEFORE serial # 657A101217			
B	VERSION 2 = 6570's made from serial # 657A101217 to Present			
C	400560 or 400580 is installed on the LEFT REAR of chair frame. (DARK GRAY BRAKE TAB)			
D	404500 are for ALL 6571 models			
E	LEFT & RIGHT are NOT required when ordering			
F	Part #'s 701040, 701045, 246570 & 700890 MUST be ordered together			
	<u>Left & Right is determined - as if sitting in the chair</u>			

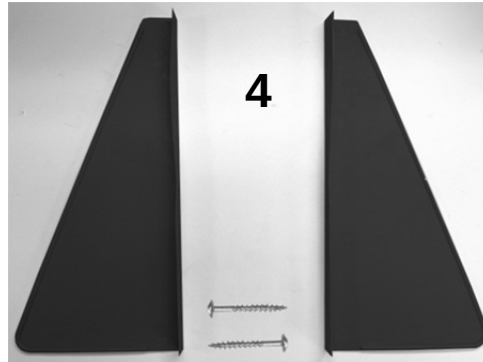
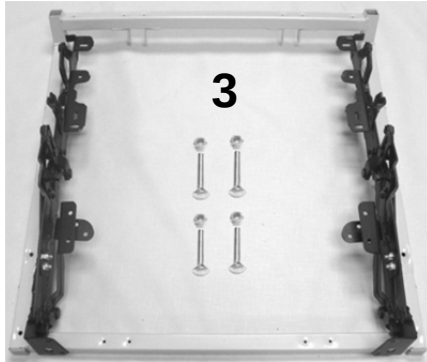
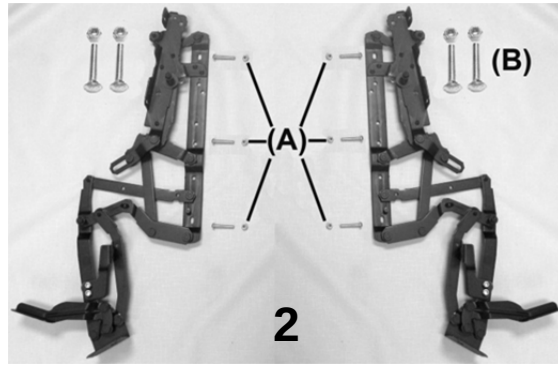
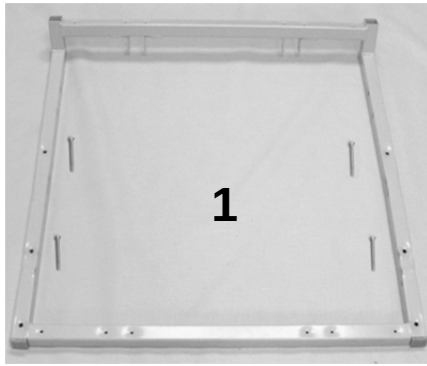
6570-6571 XL Drop Arm Care Cliner Parts List



PARTS LIST

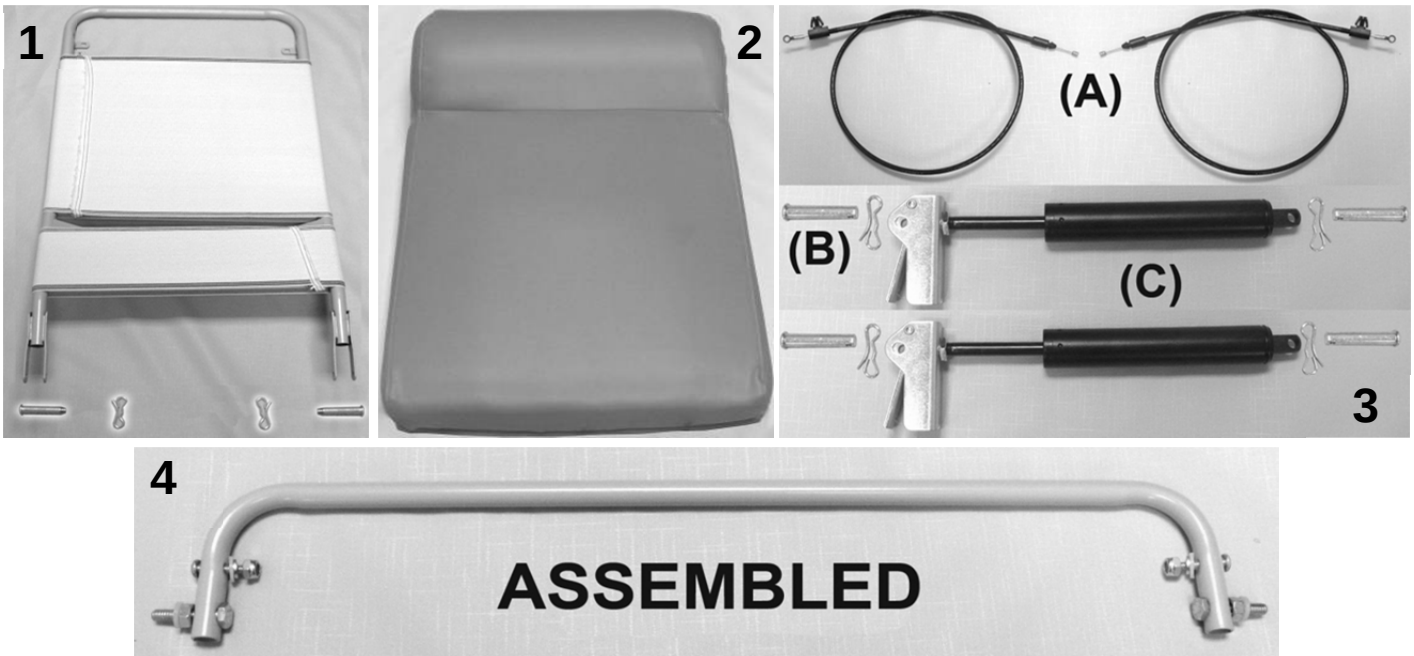
Image Number	Note	Part Number	Description	QTY per Product
RIGHT SIDE				
1A		243120K	655A-657A DROP ARM ASSM KIT - RIGHT	1
1A	A	243120	655A-657A DROP ARM, RIGHT	1
1A	A, C	700700	SQ 1" CAP, GRAY	4
1A	A, C	700265	GROMMET, GREY, EPDM RUBBER	2
1A	A, C	243270	5/16" SS ROD FOR SIDE TABLE	1
1A	A, C	500250	5/16" PUSHNUT FASTENER NICKEL	2
N/A	A, C	500610	PARACHUTE WASHER 3/4"-18ga.HD tube connector	2
1B		243135KR	655/657 WELDED LOWER BRACE ASSM. KIT - RIGHT	1
1B	A, C	566404	BOLT-1/4-20 X 1 3/4 HEX CAP SREW GR 2 ZINC	2
1B	A, C	202770	STRIKER PIN, 3/8 X 1" (5/16-18 THREAD)	1
1B	A, C	566205	NUT-5/16-18 HEX NYLON LOCK NUT ZINC	1
1B	A	243135R	WELDED DA LOWER BRACE W/O CLIPS, RIGHT	1
1B	A, C	902320	VELCRO 3/4" HOOK W/ ADV. BACK, BLACK	26"
1B	A, C	566303	WASHER-1/4 SAE FLAT WASHER ZINC	2
1B	A, C	700700	SQ 1" CAP, GRAY	2
2	B	U0902XX	UPHOLSTERED SIDE PANEL, RIGHT	1
LEFT SIDE				
1A		243130K	655A-657A DROP ARM ASSM KIT - LEFT	1
1A	A	243130	655A-657A DROP ARM, LEFT	1
1B		243135KL	655/657 WELDED LOWER BRACE ASSM. KIT - LEFT	1
1B	A	243135L	WELDED DA LOWER BRACE W/O CLIPS, LEFT	1
3	B	U0802XX	UPHOLSTERED SIDE PANEL, LEFT	1
NOTES				
Note	Description			
A	It is NOT recommended that these parts be sold seperately however in special cases they can be.			
B	XX- Use color code for specific part number i.e. 02 - Royal Blue			
C	These parts are also included in the LEFT side kit assembly			
	<i>Left & Right is determined - as if sitting in the chair</i>			

6570-6571 XL Drop Arm Care Cliner Parts List



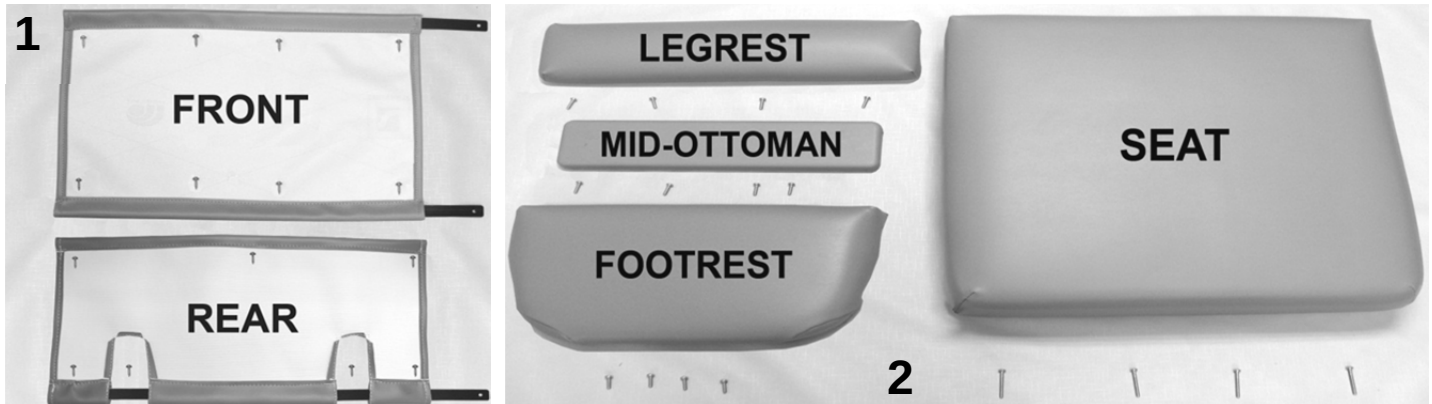
PARTS LIST				
Image Number	Note	Part Number	Description	QTY per Product
1		243211K	654 SEAT FRAME KIT	1
1	B	243211	529/654/657 SEAT FRAME WELDED	1
1	B	566515	SCREW-MACH 10-24 X 1 3/4 PAN PHILLIP M/S ZINC	4
1	B	700700	SQ 1" CAP, GRAY	2
2		200800K	525/529/653 MECHANISM KIT	1
2	B	400810	MECH 525/529/653 LEFT SIDE	1
2	B	400820	MECH 525/529/653 RIGHT SIDE	1
2	B	402670	MID OTTOMAN BRKT LEFT	1
2	B	402680	MID OTTOMAN BRKT RIGHT	1
2A	B	566506	SCREW-MACH 1/4-20 X 1 1/2 RND PHIL M/S ZINC	6
2B, 3	B	566401	BOLT-CARRIAGE 1/4-20 X 1 1/2 ZINC	4
2	B	566504	SCREW-MACH 1/4-20 X 3/4 RND PHILLIP M/S ZINC	4
2A, 2B, 3	B	566204	NUT-1/4-20 HEX NYLON LOCKNUT ZINC	14
3	A	243265	654 SEAT FRAME W/MECH KIT	1
4		704300	SAFETY SHIELD, BLACK (L&R PAIR)	1 PAIR
4		566536	SCREW-TAP 10 X 1 3/4 RND STD WASHER SQ T/S ZINC	2
NOTES				
Note	Description			
A	All parts listed in the previous 2 kits are included in this kit			
B	It is NOT recommended that these parts be sold separately however in special cases they can be.			
	<u>Left & Right is determined - as if sitting in the chair</u>			

6570-6571 XL Drop Arm Care Cliner Parts List



PARTS LIST				
Image Number	Note	Part Number	Description	QTY per Product
1		243212W	BACK FRAME W/WEBBING (529-654-657-691-695)	1
1	A	200025	CLEVIS/COTTER PIN ASSM. KIT	2
2	B	U0203XX	654 UPHOLSTERED BACK	1
2	B, C	HX00-XX	HEADREST COVER	1
3A		203500	CONTROL CABLE REPLACEMENT KIT	1
N/A	D	566219	CAP NUT, 10-24 STAINLESS STEEL	2
3A	D	403500	CONTROL CABLE 34"	2
3B		200025	CLEVIS/COTTER PIN ASSM. KIT	4
3C	E	205210	CLINICAL CHAIR GAS CYL. W/OPERATOR ASSM'D & ADJUSTED	2
4		243213K	654 RELEASE HANDLE ASSM KIT	1
4	D	243213	654 RELEASE HANDLE	1
4	D	566512	SCREW-MACH 10-24 X 1 PAN PHILLIP M/S ZINC	2
4	D	566321	WASHER-SBUP 3/16 STEEL BACK WASHER	2
4	D	566219	CAP NUT, 10-24 STAINLESS STEEL	2
4	D	566310	WASHER-1/4 NYLON F/W (.275 X .50 X .0625)	4
4	D	566407	BOLT-1/4-20 X 1 1/4 HEX CAP SCREW GR 5 ZINC	2
4	D	566200	NUT-1/4-20 HEX FINISH NUT ZINC	2
NOTES				
Note	Description			
A	Parts are included with 243212W			
B	XX- Use color code for specific part number i.e. 02 - Royal Blue			
C	HEADREST COVER is a separate item & is NOT included with the uph. back when ordering			
D	It is NOT recommended that these parts be sold seperately however in special cases they can be.			
E	When ordering it is reccommended that part # 200025 be ordered as well.			
OPTIONS	For TB133 Add TB after Part Number i.e. U020702 TB			
	For HM/HT option add HM or HT after TB option i.e. U020702 TBHM			
	Use 00 if option is not needed i.e. U020302 00 HM For Upholstered Back without TB & with HM or HT			

6570-6571 XL Drop Arm Care Cliner Parts List



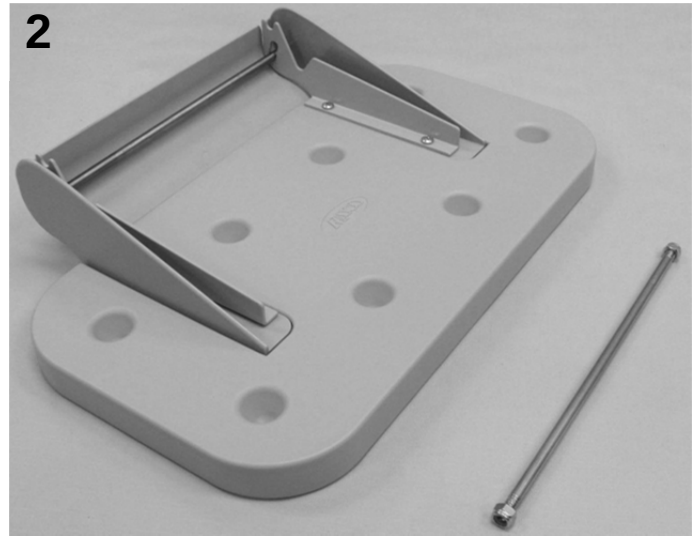
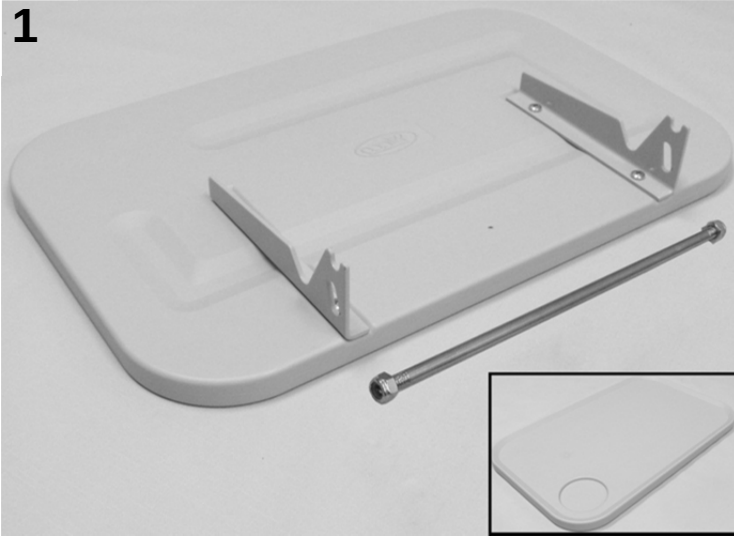
PARTS LIST				
Image Number	Note	Part Number	Description	QTY per Product
1	A, B	U1402XX	FRONT APRON	1
1	A, B	U1504XX	REAR APRON	1
1		229930	APRON SLAT (654-529 style)	3
1		566534	SCREW-TAP 10 X 3/4 RND WASHER SQ T/S ZINC	15
2	A, B	U1002XX	UPHOLSTERED LEGREST	1
2	A, B	U1301XX	UPHOLSTERED XL MID-OTTOMAN	1
2	A, B	U1102XX	UPHOLSTERED FOOTREST	1
2		566511	SCREW-MACH 10-24 X <u>3/4"</u> PAN PHIL M/S ZINC	12
2	A-C	U0302XX	UPHOLSTERED SEAT	1
2		566515	SCREW-MACH 10-24 X <u>1 3/4"</u> PAN PHILLIP M/S ZINC	4
N/A	C	490014	JUMPER , SEAT HEATING ELEMENT TO CONTROL MOD.	1
NOTES				
Note	Description			
A	XX- Use color code for specific part number i.e. 02 - Royal Blue			
B	Screws needed to attach this product are included			
C	Chairs with HM option made PRIOR to June, 01 2007 will need to order 490014 @ NO ADDITIONAL CHARGE			
OPTIONS	For TB133 Add TB after Part Number i.e. U1002XX TB			
	For HM/HT option add HT after TB option i.e. U0322XX TBHT			
	For Liquicell option add LC after the TB and/or HM/HT option i.e. U0322XX TBHTLC			
	Use 00 in place of options code if unavailable i.e. U0322XX 00 HMLC For Upholstered Seat without TB w/ HT & LC			

6570-6571 XL Drop Arm Care Cliner Parts List



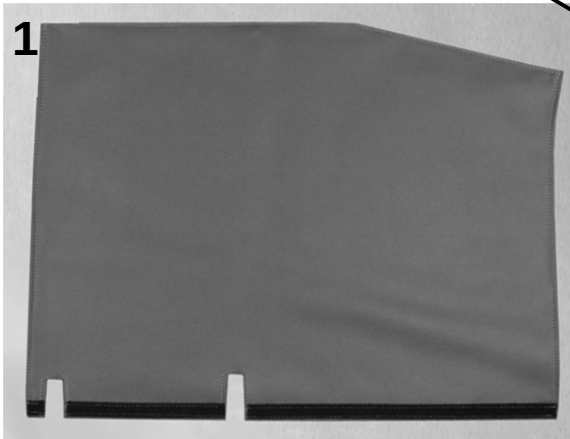
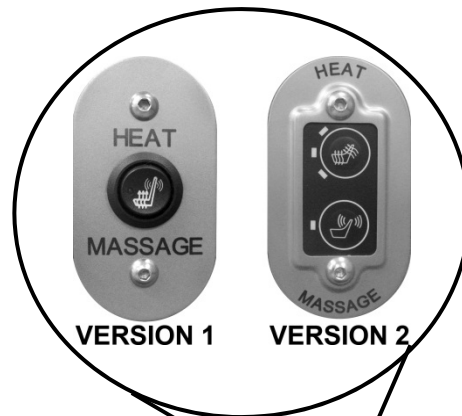
PARTS LIST				
Image Number	Note	Part Number	Description	QTY per Product
1	A-C, E-G	U0105XX	VERSION 1, 2, & 3 655A/657A UPHOLSTERED ARMREST	2
2	D,E	705030	ARM TRAY, INJECT MOLDED 529-653 STYLE	2
3	F	566589	SCREW-MACH 10-24 X 5/8" HEX WASHER SLOT M/S ZINC	6
NOTES				
Note	Description			
A	VERSION 1 Armrest for Models January 2000 to July 2005 (<u>MUST BE ORDERED IN QUANTITIES OF 2</u>)			
B	VERSION 2 Armrest for Models August 2005 to Oct. 10, 2010 (<u>OKAY FOR SINGLE ARM SALES</u>)			
C	VERSION 3 Armrest for Models Oct. 11, 2010 to Present (<u>OKAY FOR SINGLE ARM SALES</u>)			
D	For VERSION 3 model ONLY. Tray is sold separately. Does NOT have to be ordered w/ replacement arms			
E	VERSION 3 arms w/ tray can be ordered as an upgrade for VERSION 2 chairs - Must be ordered in quantities of 2 and must order trays to complete upgrade			
G	XX- Use color code for specific part number i.e. 02 - Royal Blue			
OPTIONS	For TB133 Add TB after Part Number i.e. U0105XX TB			
	For clear vinyl option add CV after the TB option i.e. U0105XX TB00CV			
	Use 00 in place of options code if unavailable i.e. U0105XX TB00CV For Uph. Arm w/ TB without HM & w/ CV			

6570-6571 XL Drop Arm Care Cliner Parts List



PARTS LIST				
Image Number	Note	Part Number	Description	QTY per Chair
	A		VERSION 1	
1	B	261615	SIDETABLE w/CUPHOLDER INSTALLATION KIT WELDED-BRKT STYLE	2
1	C	700420	SIDE TABLE BLOW MOLDED PLASTIC VERSION ONE W/CUP HOLDER	2
1	C	301300	SIDE TABLE HINGE BKT L/R (PR)	2
1	C	566300	WASHER-10 INTERNAL TOOTH WASHER ZINC	4
1	C	566509	SCREW-MACH 10-24 X 3/8 PAN PHIL M/S ZINC	4
1	C	243273	THREADED ROD FOR SIDE TABLE KIT	4
1	C	566205	NUT-5/16-18 HEX NYLON LOCK NUT ZINC	8
	A		VERSION 2	
2		261650	WELDED BRKT. SIDE TABLE/COVER INSTALL KIT	2
2	C	700425	SIDE TABLE, BLOW MOLDED (USED W/COVER)	2
2	C	700426	COVER, INJECTION MOLDED (FOR SIDE TABLE)	2
2	C	203150	SIDE TABLE HINGE BRKT (PR), GRAY	2
2	C	566561	#12 X 3/4" PANHEAD PHILLIPS TAP SCREW, ZINC	8
2	C	243270	5/16 SS ROD FOR SIDE TABLE	2
2	C	243273	THREADED ROD FOR SIDE TABLE KIT	2
2	C	566205	NUT-5/16-18 HEX NYLON LOCK NUT ZINC	4
NOTES				
Note	Description			
A	VERSION 1 side table is 3/4 inches thick. VERSION 2 side table is 1 1/4 inches thick.			
B	Assembly includes top rod ONLY. If bottom rod is needed MUST order (1) 243273 & (2) 566205 per side table			
C	It is NOT recommended that these parts be sold seperately however in special cases they can be.			

6570-6571 XL Drop Arm Care Cliner Parts List



PARTS LIST

Image Number	Note	Part Number	Description	QTY per Product
1	B	U0903XX	HM OR HT UPHOLSTERED SIDE PANEL ONLY	1
VERSION 1				
2	A, B	U0902XX00M1	UPHOLSTERED SIDE PANEL W/ HM SWITCH ASSEMBLY KIT	1
2	A, B	U0902XX00H1	UPHOLSTERED SIDE PANEL W/ HT SWITCH ASSEMBLY KIT	1
VERSION 2				
2	A, B	U0902XX00HM	UPHOLSTERED SIDE PANEL W/ HM MEMBRANE ASSEMBLY KIT	1
2	A, B	U0902XX00HT	UPHOLSTERED SIDE PANEL W/ HT MEMBRANE ASSEMBLY KIT	1

NOTES

Note	Description
A	Customers will have to CALL customer service [with serial #] to verify correct " VERSION "
B	XX- Use color code for specific part number i.e. 02 - Royal Blue

For additional options please see: [**HM-HT OPTIONS PAGE**](#)

[**IV POLE OPTIONS PAGE**](#)